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# 7130
## Digital Linear Gages
## Manual

## 产品介绍 Caution: Prevent liquid from getting into indicator to damage electronics

**Dust/waterproof IP43, resolution 0.1μm**

| Code | Range | Repeatability | Accuracy | Outgoing cable direction | Output signal | Output interface |
|---|---|---|---|---|---|---|
| 7130-10 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS232, TTL level | |
| 7130-10L | 0-12.5mm | 0.5μm | 1μm | vertical | RS232, TTL level | |
| 7130-11 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS232, 232 level | |
| 7130-11L | 0-12.5mm | 0.5μm | 1μm | vertical | RS232, 232 level | |
| 7130-12 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS485(VCC+5V~12V) | |
| 7130-12L | 0-12.5mm | 0.5μm | 1μm | vertical | RS485(VCC+5V~12V) | |
| 7130-13 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS232, TTL level | |
| 7130-13L | 0-12.5mm | 0.5μm | 1μm | vertical | RS232, TTL level | |
| 7130-14 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS232, 232 level | |
| 7130-14L | 0-12.5mm | 0.5μm | 1μm | vertical | RS232, 232 level | |

**Dust/waterproof IP43, resolution 0.5μm**

| Code | Range | Repeatability | Accuracy | Outgoing cable direction | Output signal | Output interface |
|---|---|---|---|---|---|---|
| 7130-20 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS232, TTL level | |
| 7130-20L | 0-12.5mm | 1.5μm | 3μm | vertical | RS232, TTL level | |
| 7130-21 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS232, 232 level | |
| 7130-21L | 0-12.5mm | 1.5μm | 3μm | vertical | RS232, 232 level | |
| 7130-22 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS485(VCC+5V~12V) | |
| 7130-22L | 0-12.5mm | 1.5μm | 3μm | vertical | RS485(VCC+5V~12V) | |
| 7130-23 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS232, TTL level | |
| 7130-23L | 0-12.5mm | 1.5μm | 3μm | vertical | RS232, TTL level | |
| 7130-24 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS232, 232 level | |
| 7130-24L | 0-12.5mm | 1.5μm | 3μm | vertical | RS232, 232 level | |

**Dust/waterproof IP66, resolution 0.1μm**

| Code | Range | Repeatability | Accuracy | Outgoing cable direction | Output signal | Output interface |
|---|---|---|---|---|---|---|
| 7130-30 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS232, TTL level | |
| 7130-30L | 0-12.5mm | 0.5μm | 1μm | vertical | RS232, TTL level | |
| 7130-31 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS232, 232 level | |
| 7130-31L | 0-12.5mm | 0.5μm | 1μm | vertical | RS232, 232 level | |
| 7130-32 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS485(VCC+5V~12V) | |
| 7130-32L | 0-12.5mm | 0.5μm | 1μm | vertical | RS485(VCC+5V~12V) | |
| 7130-33 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS232, TTL level | |
| 7130-33L | 0-12.5mm | 0.5μm | 1μm | vertical | RS232, TTL level | |
| 7130-34 | 0-12.5mm | 0.5μm | 1μm | horizontal | RS232, 232 level | |
| 7130-34L | 0-12.5mm | 0.5μm | 1μm | vertical | RS232, 232 level | |

**Dust/waterproof IP66, resolution 0.5μm**

| Code | Range | Repeatability | Accuracy | Outgoing cable direction | Output signal | Output interface |
|---|---|---|---|---|---|---|
| 7130-40 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS232, TTL level | |
| 7130-40L | 0-12.5mm | 1.5μm | 3μm | vertical | RS232, TTL level | |
| 7130-41 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS232, 232 level | |
| 7130-41L | 0-12.5mm | 1.5μm | 3μm | vertical | RS232, 232 level | |
| 7130-42 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS485(VCC+5V~12V) | |
| 7130-42L | 0-12.5mm | 1.5μm | 3μm | vertical | RS485(VCC+5V~12V) | |
| 7130-43 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS232, TTL level | |
| 7130-43L | 0-12.5mm | 1.5μm | 3μm | vertical | RS232, TTL level | |
| 7130-44 | 0-12.5mm | 1.5μm | 3μm | horizontal | RS232, 232 level | |
| 7130-44L | 0-12.5mm | 1.5μm | 3μm | vertical | RS232, 232 level | |

7130-10

7130-10L





1. Absolute encoder, the original data remains after power off.
   Digital signal output, amplifier is not required.
   Dust/waterproof: IP43/IP66
   Cable length: 3m (can be customized)

2. Signal output mode:
   Communication mode: RS-232C(232 level/TTL level optional)/RS485 optional
   Baud rate: 2400-115200bps optional (factory setting: 9600bps)
   Check digit: None
   Data bits: 8
   Stop bit: 1
   Output code: ASC II
   Receive command code: hexadecimal single byte (for example: send 0x99 sensor to zero)

3. Connection method:
   PC: a dedicated data cable is required (note: the driver needs to be installed on the PC)
   PLC: M8 dedicated data cable is required
   Remote display terminal: a dedicated data cable is required

4. Main commands:
   Zero setting: 0x99
   Data transmission(passive or active):0xdd(active transmission)/0xde(passive transmission)
   Address setting: no need for actual communication, customization
   For example: the host computer sends a hexadecimal number: 0x10 command.
   The dial indicator or sensor will send a 9-digit data string after receiving it. If the current dial indicator shows -1.2345mm, send as acs code: 0X2D, 0X30, 0X31, 0X2E, 0X32, 0X33,0X34, 0X35, 0X0A The last bit is the end bit
   If there is a set address (usually in 485 networking mode), the address is 0x69 (the address cannot be changed, it is directly engraved on the outside of the meter body).sending 0x10 will not respond, only the host computer will send: 0x69, the dial indicator will send
   address + data, such as: 69-1.2345mm, send as acs code: 0X36, 0X39, 0X2D, 0X30, 0X31,0X2E, 0X32, 0X33, 0X34, 0X35, 0X0A.

5. Pin definition (RS485 protocol):

| Pin color | Symbol | Function |
|---|---|---|
| Red | VCC | Power(+5~12v) |
| Green | A+ | Data |
| White | B- | Data |
| Black | GND | GND |